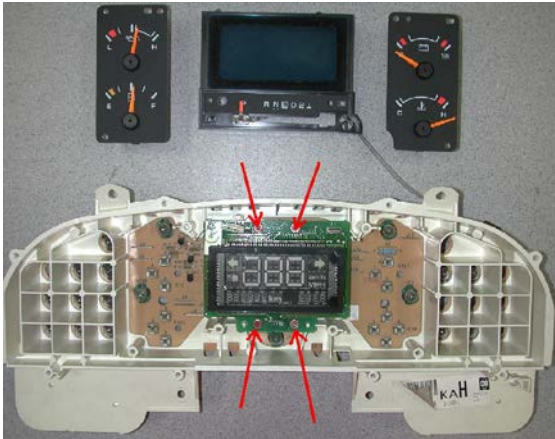# 1994-96 Chevy Caprice & 94-95 Impala
Dakota Digital Gauge Installation
This sheet covers the installation of the Dakota Digital gauge kit into the original cluster.

1. Remove the cluster from the vehicle.

2. Remove the 8 screws holding the clear lens onto the cluster. Remove clear lens, lens to separator adapter and separator plate from the gauge cluster. You will not reuse the separator plate.
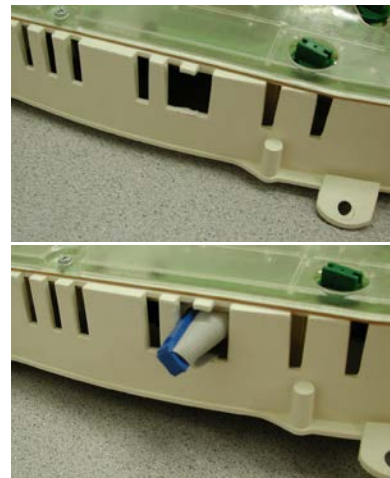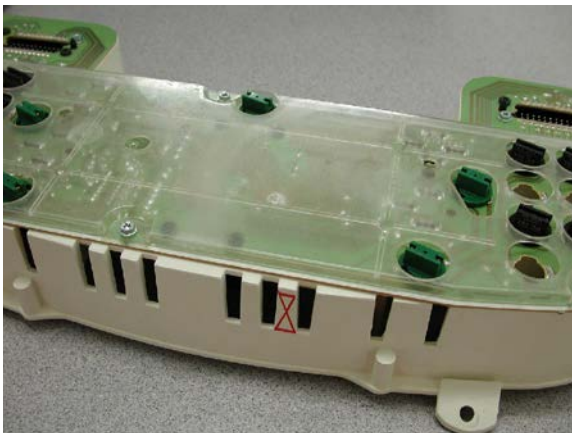

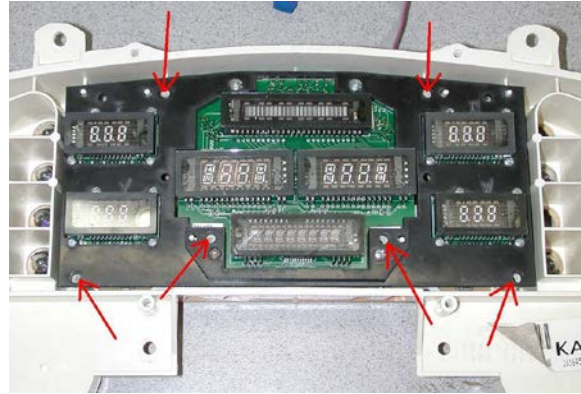3. Remove outer gauges and the gear indicator/speed display cover.

4. Remove the 4 screws holding in the speed display board. Also remove the 5 light bulbs in the main display area.

5. Cut out the divider between the slots on top of the cluster as marked with a red X in the photo on the left. Remove any sharp points or edges as the ribbon cable for the new gauge system will pass through here.

6. Pass the ribbon cable through the opening as shown. Feed it through until the display panel is close to position.

7. Use the (6) Phillips screws provided to retain the display panel.

Alignment Lines

8. Set the new lens face down and use the lines etched in the back of the lens to line up the indicator light panels. Use tape to position them before applying a light bead of silicone around the edge to secure them.

9. Place the lens on the instrument cluster in place of the original separator plate and re-assemble the cluster.

10. The stock indicators can be used for everything but the high beam and turn signals. See main instruction manual for remainder of installation. A new wire for the oil pressure sending unit must be used. The stock oil pressure sender wire has a resistor inline and will cause the gauge to read incorrectly if used. The stock water temp wire can be spliced into and used but the connector will need to be removed.