

## 1991-93 Chevy Caprice Dakota Digital Gauge Installation

This sheet covers the installation of the Dakota Digital gauge kit into your 91-93 Caprice with an original analog speedometer.



1. Remove the cluster from the vehicle.

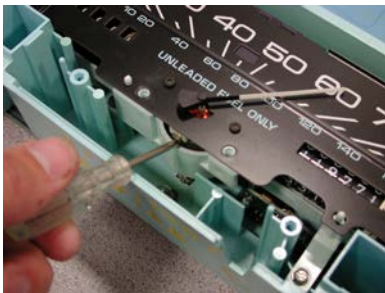
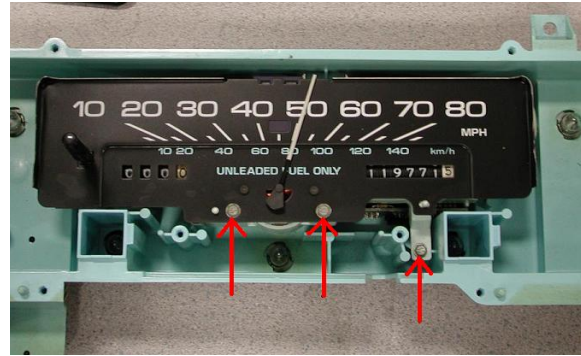
Remove the four screws holding the clear lens onto the cluster. Remove clear lens and gray gauge separator plate from the gauge cluster.



2. Remove the six screws with arrows pointing to them in the photo at left.

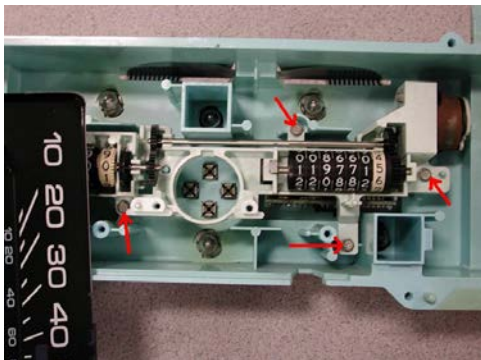
Pull out the fuel gauge and temp gauges, lift off the gear indicator plate.

3. Remove the three screws pointed to in the photo at right.



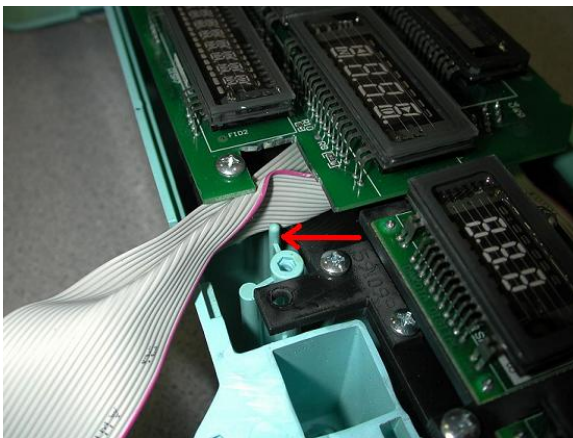
4. With the screws removed gently pry up on speedometer motor as shown at left to begin removing motor assembly from the gauge housing. After the motor pins are free, slightly lift up on the speedometer face until it contacts the cover on the trip reset shaft. Rotate the speedometer face clockwise to access screws underneath of it.

5. Remove the 5 screws indicated with arrows in the two photos below. Remove all the light bulbs (8) from gauge area. The outer indicator lights can be left in place.



6. Remove the turn signal diffusers (not shown) from squares marked A. Trim plastic down so it is flush or slightly lower than the bottom edge of the housing. This allows the lens to sit flat.

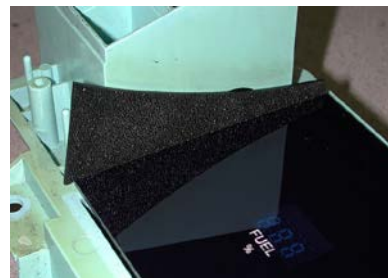
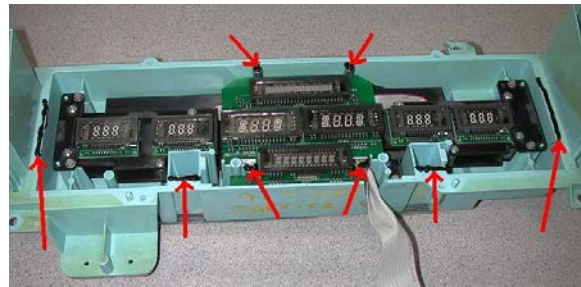
The high beam light tube marked B, needs to be cut down to below the level of the plastic that is to the right of it as circled in the photo. This provides clearance for the digital gauge assembly.



7. Insert the gauge assembly into the housing; take care to route ribbon cable around the guide pin indicated in the photo. The cable will exit the housing through the gear indicator cable opening.

When positioned install 6 of the original screws to retain the gauge assembly.

8. Place dabs of silicone on top of the standoffs holding the speed/tach circuit board, small lines on the bottom side of the turn signal light tubes, and the edge of the housing as indicated by the arrows in the photo at right. Set the system lens in place. Place a couple of dabs of silicone on the sides of the indicator light risers on the sides. Position the thin black ABS pieces on the sides, textured side in towards the lens.



9. Place the original clear lens over the system lens. The notches on the top of the systems lens will align and position it. Use the original screws to hold the lens on place. Allow the silicone to dry before installing the cluster.

10. See the main instruction manual for the remainder of the installation.