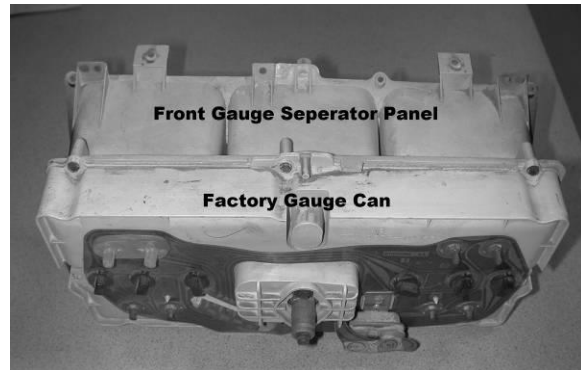


1973-79 Ford Pickup, 1978-79 Ford Bronco & 1975-89 Ford Van
Dakota Digital Gauge Installation

This sheet covers the installation of the Dakota Digital gauge kit into your 1973-79 Ford F Series Truck, 1978-79 Bronco or 1975-89 E Series Van.

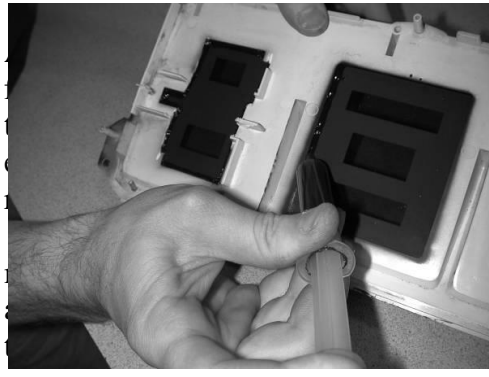


- Remove the cluster from the vehicle.
- Remove the clear lens from the front of the cluster. Now is a good time to clean it and use a good clear plastic polish to reduce the visibility of small scratches.
- Remove the screws holding the front gauge separator panel from the factory gauge cluster. Set aside the factory gauge can.



- Using the supplied templates, mark the outer openings on the gauge separator panel for material removal as shown. This is the minimum that needs to be removed. If you remove more material it is recommended to leave about an 1/8" ledge for the lens to sit on and be glued to.

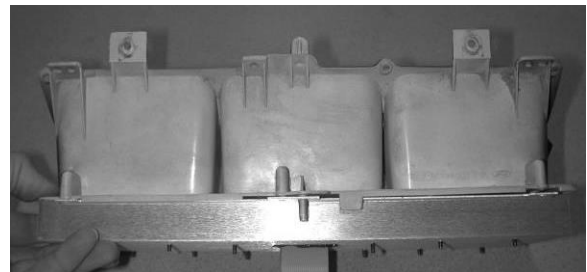




e

rial is removed, test fit onto Dakota Digital gauge cluster to check for interference.

- If no more trimming needs to be done, press lenses into the gauge separator panel and use RTV/Silicone on the back to hold them into place. Since the center lens does not have a ledge to sit on, try to match the height of the outer lenses. Fuel/Volts lens goes on the left, Oil/Water lens goes on the right.
- When the adhesive is dry, attach Dakota Digital gauge cluster to gauge separator panel. Re-install clear lens.
- Install the cluster using the screws that held on the original cluster.
- See instruction manual for remainder of installation.



⚠ WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov



4510 W. 61st St. North
Sioux Falls, SD 57107
www.dakotadigital.com

dakotasupport@dakotadigital.com Copyright 2011 - Dakota Digital, Inc.

Phone (605) 332-6513
Fax (605) 339-4106