

1941 Ford Car Dakota Digital Gauge Installation

Remove the gauge cluster from the dash. It should be held in with four 3/8" hex nuts.



Using a small pliers or side cutters straighten the bent over crimps holding the housing halves together.

Mark the top on both halves of the housing and on all pieces removed through the disassembly process.

Set aside the factory gauge separator face panel and inner glass lens.

Remove the bezel and lens holding panel from the housing front.

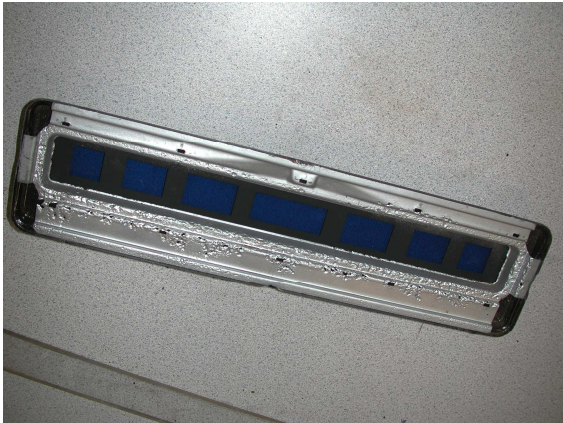
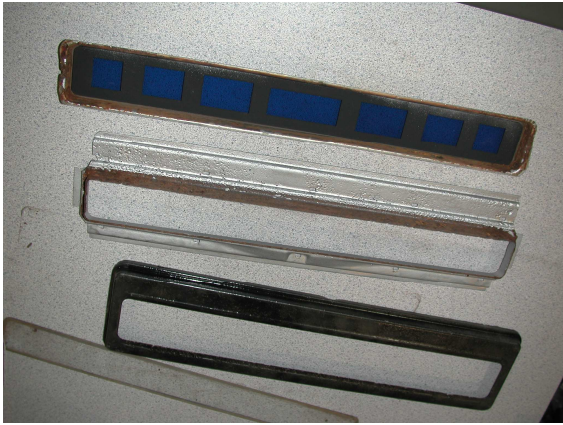
Separate the bezel from bezel holding panel and remove factory glass. Set it aside.



Remove the original gauges from the housing rear.

Remove the two light covers from the rear housing by using a larger drill bit to partially drill out spot welds as shown or bend back and forth until it breaks off. Flatten if necessary.

Clean up or recondition housing halves, bezel holding panel and bezel as desired.



Put the system lens in the bezel where the original glass was.

Place the bezel and lens back on the bezel holding panel.

Put the bezel holding panel assembly into the front housing half.

Place the digital gauge system assembly into rear housing.

Line up the holes in the digital gauge system assembly panel with original gauge mounting holes and insert 4 black screws provided. **DO NOT OVERTIGHTEN!**



Reassemble the front and rear housing halves rebending crimps or using silicone/RTV.

Digital displays should be approximately 1/2" from lens when assembled.

Install the cluster into the dash, see main instruction manual for remainder of installation.

