



GRFX-73C-PU

Dakota Digital GRFX Instrument Installation For 1973 - '87 Chevy & GMC Pickups (Includes Heavy-Duty Trucks Through 1991) 1973 - '91 Chevy Blazer & GMC Jimmy 1973 - '91 Chevy & GMC Suburban

Your new GRFX-73C-PU kit includes:

GRFX Display



Universal Sender Pack



Installation Manuals



Control Box



Gear Indicator Lenses (clear and blacked-out)





36" Main Harness

Mounting Tabs



(4) 6-20 x ½" Pan Head Screws



(2) 6-32 x ½" Flat Head Screws

Installation

- First, remove the 10 screws holding the bezel to the dash. Remove the stock instrument cluster, making sure to retain the four original instrument cluster screws for mounting the Dakota Digital GRFX display.
- 2. Fasten the three included mounting tabs to the GRFX system.

Attach the tabs marked with "L" and "R" labels to the left and right sides of the main housing. This will require the four included **6-20 x** ½" **Pan Head Screws**. Insert the screws into the slots on the back side of the system, directly behind the mounting tabs. Partially tighten these screws for now, do not fully torque them down yet.

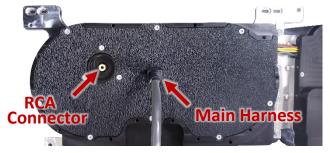


The remaining unlabeled tab goes on the bottom left side of the system, between the satellite gauges. Making sure the countersunk side of the tab is facing away from the rest of the unit, fasten this tab to the GRFX system with the two included **6-20 x** ³/₄" **Flat Head Screws**. This tab can be tightened until flush.

3. Due to differences in bezels, there is some adjustability built in to the GRFX system. Test fit the GRFX display to your bezel and align the top two GRFX mounting tabs to bezel mounting points. When satisfied with fitment, tighten the screws in the slots.



5. Connect the provided **36**" **Main Harness** and RCA video cable (for optional back-up camera) to the back of the GRFX system. Carefully route the main harness through the dash to the control box mounting location.



6. Secure the GRFX system to the dash with the factory screws from disassembly.



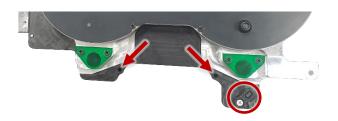
6a. If using the stock automatic gear selector:

Glue the included **Clear Lens** over the gear selector opening in the bezel and mount the gear selector on the GRFX display using the two original screws (red arrows in photo below). Route the pull wire through the guide, just below the right-hand screw (red circle in photo below).

6b. If using the optional GSS gear indicator:

Glue the **Blacked-Out Lens** over the gear selector opening.





7. Install the stock bezel over the GRFX gauge cluster using the stock screws removed in the first step. Tighten the locations shown below first to ensure proper fitment and alignment; if the holes are not aligned correctly, Step Three may need to be repeated.

When mounting is complete, refer to the main manual for wiring instructions to complete the GRFX installation.



▲ WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov



4510 W. 61st St. North Sioux Falls, SD 57107 www.dakotadigital.com dakotasupport@dakotadigital.com Phone (605) 332-6513 Fax (605) 339-4106

© Copyright 2024 - Dakota Digital