



VHX-660-CUT

Dakota Digital VHX Instrument Installation
For 1966-67 Olds Cutlass

Your new VHX-660-CUT kit includes:

VHX Display



(2) Blackout lenses



(6) 1/2" Screws



Universal Sender Pack



Switch Assembly

(2) CAT5 Cables



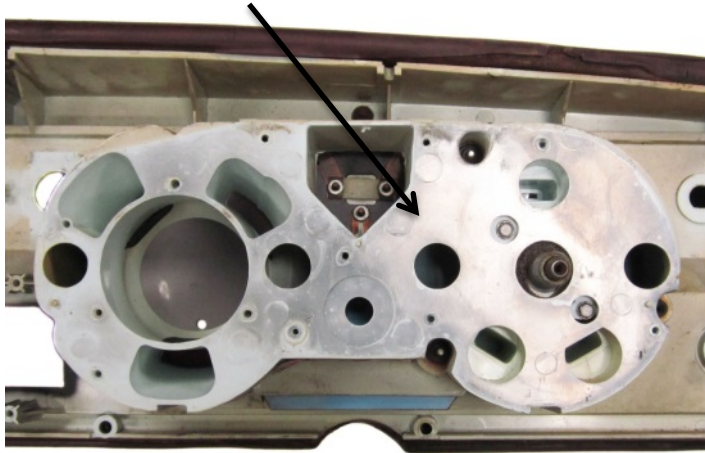
Control Box

Installation

1. Remove the stock dash panel and retain the hardware for reassembly.



2. Remove the stock gauge parts on the back of the dash panel.



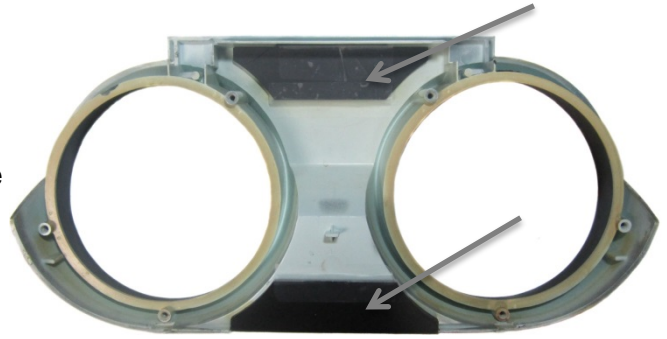
3. Remove the two screws holding the gauge bezel to the dash panel while saving the screws for reassembly.



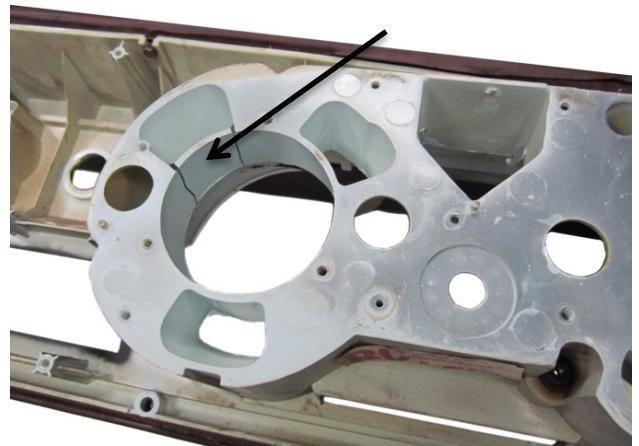
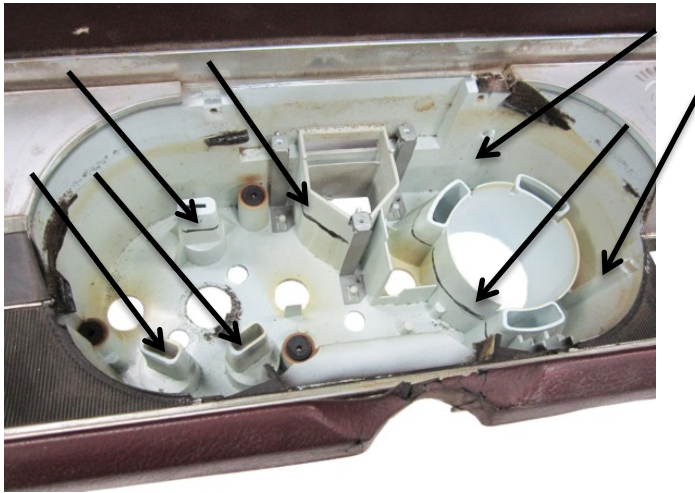
4. Remove the six screws that hold the gauge bezel separator and lens. The two mounting clips will be reused; all other pieces need to be removed and set aside.



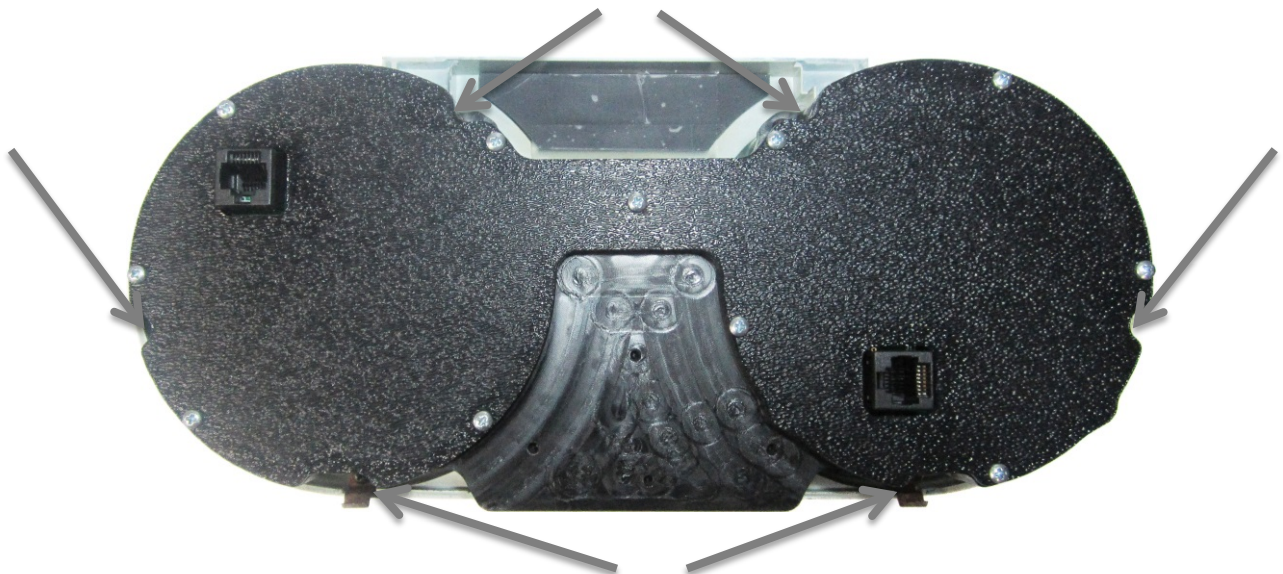
5. Peel the protective paper off the blackout lenses and place them over the fuel gauge and gear selector openings. Use RTV silicone to hold these in place and wait till dry for further handling.



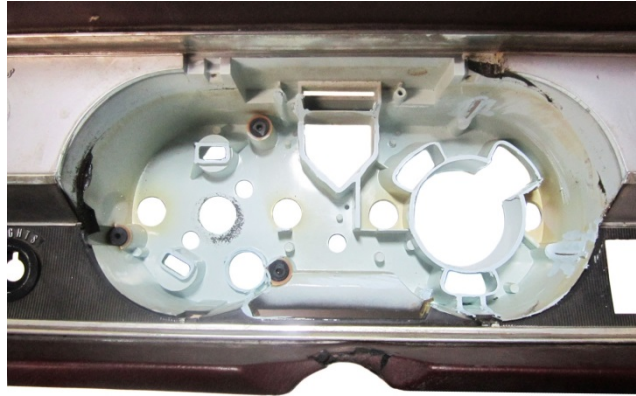
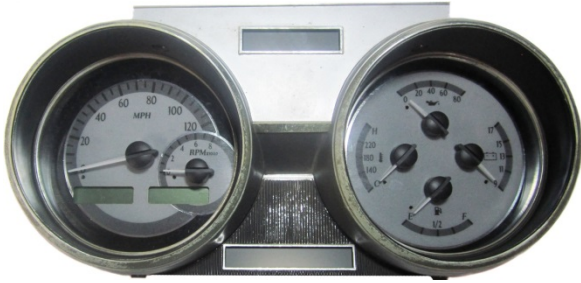
6. In the photos below you will see markings inside of the housing that needs to be trimmed for clearance and cable routing. The extrusions inside the dash panel need to be cut so depth from the base does not exceed 1 1/8". On the backside there is a whole cross section that needs to be removed for cable routing.



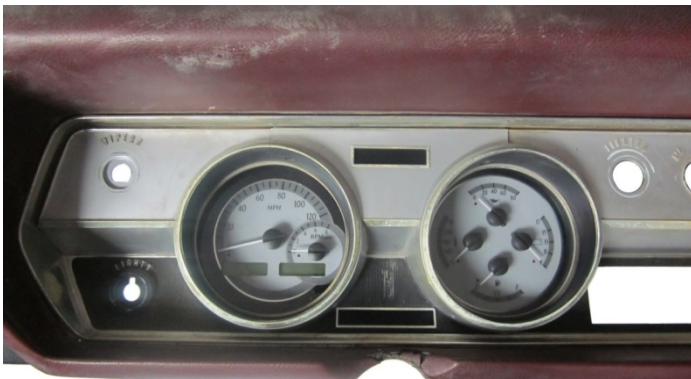
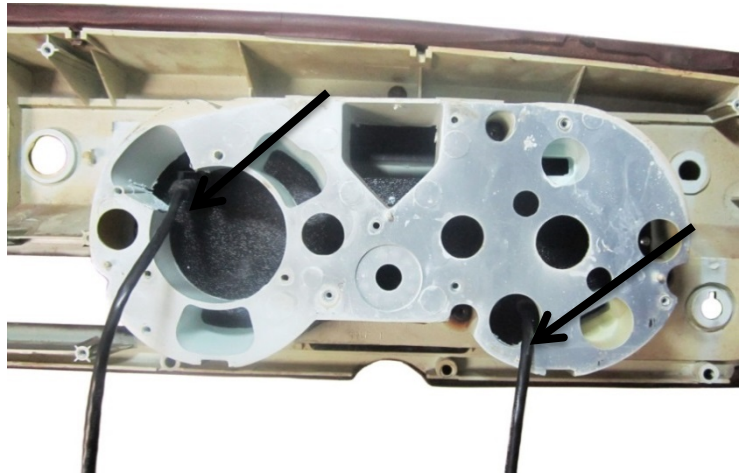
7. Mount the VHX display to the stock gauge bezel using the provided 1/2" screws and the two bottom clips from disassembly.



8. When the silicone for the blackout lens has dried, test fit the assembled gauge bezel to the dash panel to ensure there are no fitment interferences. If the gauge bezel does not seat all the way down, review step 6. With proper fitment, use the stock screws to mount the gauge bezel to the dash panel.



9. Connect one end of the two (2) CAT5 cables to the back of each VHX gauge. Take care when routing the other ends of the CAT5 cables to the control box mounting location.



10. Reinstall the dash panel and refer to the main manual for wiring instructions to complete the VHX installation.

⚠ WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov



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